



广州市一路高包装机械技术有限公司

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一路高包装机械

全自动包装生产线

设计-生产-销售-服务

Automatic packing machinery solutions

FOODICHEMICALI PHARMACEUTICAL INDUSTRIES



ABOUT US

广州市一路高包装机械技术有限公司是一家具有二十多年多列包装机研发设计和生产经验的自动化设备生产厂家，现拥有广州总部、东莞生产基地和西安一路高分公司三个基地，广州总部位于广州市白云区嘉禾鹤边，东莞生产基地位于东莞市企石镇，厂房占地面积超过一万平米。我们拥有以老板为核心的实力研发团队和售后团队，取得多项发明专利、实用新型专利和客户的一致好评，强大的研发能力和制造能力从未因核心思想转换而使上下配合不一致。拥有普车、数控车床、铣床、CNC 机床、平面磨床、外圆磨床、激光切割、激光焊等专业生产设备，从机型研发→程序编写→零件生产→整机装配调试均由我司整体把控，是行业内的排头兵。产品广泛应用于医药、食品、日用品、化工等行业。严谨的质量控制体系、先进的设计理念和高精尖的生产设备，让我们的产品获得CE、ROSH 等多种认证，赢得海内外市场的广泛认可，出口到欧美等多个国家和地区，国内客户遍及全国各

行业。我公司产品质物优价廉，在服务上奉行使客户满意的原则，同时我们将以诚信竞争市场的经营理念，落实于从生产、销售到售后服务的每一个环节，与各地客户建立长期稳定的业务关系，且紧密合作共同发展。

我们始终坚持以严谨的设计态度为客户制作每一条生产线，以先进的制作理念实现全自动、以敬业的售后态度服务好每一位客户。今后，我们将继续开发新产品，以满足不同客户的需求。

“创新”“超越”“卓越”“品质”是一路高一直坚持的原则，并实践到每一步细节。“拿走客户的担忧”一直是一路高机械的目的。

热烈欢迎国内外客户来一路高实地考察、光临指导！

Guangzhou YILUGAO packing machinery technic Co.,Ltd is a professional enterprise which designs, manufactures, sells the packing machines and provides technicservices, which is situated in Baiyu district in Guangzhou city.The main production is in Dongguan branch, one and half hour from Guangzhou. The vertical automatic packaging machines we provide are widely used in packaging the granules,liquid and powder material such as foodstuff, medicine,cosmetic product and chemical productetc.

Guangzhou YILUGAO packing machinery technic Co.,Ltd adopts most professional equipment for production, advanced and reasonable design,professional production and combine the theory of quality and appearance,with the “User First” service awareness, forming a complete quality control system to ensure the good efficiency of every user.With the innovative and responsible attitude,YILUGAO company provides the high quality products with competitive price and satisfactory services.

Guangzhou YILUGAO packing machinery technic Co.,Ltd has been devoting to the research,development and manufacture of packaging equipment and keep developing new products to meet and satisfy your requirements. We can prospect that you will benefit from our high quality products and satisfactory services. We're glad to establish a stable cooperation relationship with all of our customers and make the progress together.



专利证书&认证

PATENT & CERTIFICATE

一路高包装机械
YILUGAO PACK



质量包装&服务至上

QUALITY & SERVICE



DXD-880KL 多列药剂冲剂小袋包装装盒生产线
Mutli lines medicine sachet packing and boxing machine line



多列冲剂包装+装盒生产线

本包装生产线适用于各种颗粒、粉末、液体/酱料等物料的小袋包装及装盒，整套生产线由多列包装机、计数整理机、全自动装盒机、自动检重称、自动剔除、贴标机等组成。可按客户要求定制袋型尺寸、下料方式，装盒袋子数量，检测系统、折叠置入说明书、纸盒胶封、喷码等功能。

This Packing machine line is suitable for different sachet packing for granule, powder, liquid product etc. The line is combined by multi lines sachet packing machine, counting system, boxing machine, check weigher and labeling machine etc. It could be customized the bag size, material, box size, manual insert system, glue sealing, coding etc.



多列四边封颗粒包装机
Multi lines 4 sides seal granule packing machine



连续式冲剂包装机

本产品为连续式多列高速包装机，可用于包装各种颗粒类产品如药品冲剂颗粒、白糖、速溶类饮料、味精、调味品、干燥剂、脱氧剂等。可自动完成计量、封合制袋、切断、打印日期等工序，采用西门子PLC 控制系统，中英文触摸屏操作系统，高精度伺服驱动走袋，连续式封合系统，高速连续式结构保证产量。

This product is high speed contnous system multi lines packingng machine, widely used for different granule product like electuary, dissovable medicine, sugar, instant drink, instant coffee, good fluidity seasoning, sweetener, dessciant etc.

Automatically complete the dosing, sealing, cutting, bag forming, date printing process. Adopt SIEMENS PLC controling system, English touch screen, high accuracy servo control system, continous type sealing system, high speed contnous structure.



DXD-880KBL 多列条状袋背封包装机装盒生产线

Mutli lines sugar stick packing and boxing machine line



DXD-880KSL 多列圆角袋颗粒包装装盒线

Mutli lines shaped bag coffee granule packing & boxing line



多列条状袋包装+装盒生产线

本包装生产线适用于各种颗粒、粉末、液体/酱料等物料的条袋包装及装盒，整套生产线由多列包装机、计数整理机、全自动装盒机、装箱计数转换等组成。可自动按照用户设定的数量进行装盒或装箱。可按用户要求定制袋子尺寸、充填类型、盒子尺寸、盒子类型、检重系统等。
This Packing machine line is suitable for stick bag packing for granule, powder, liquid product etc. The line is combined by multi lines sachet packing machine, counting system, boxing machine etc. It could be customized the bag size, box size, checker weighing system etc.



多列圆角袋包装+装盒生产线

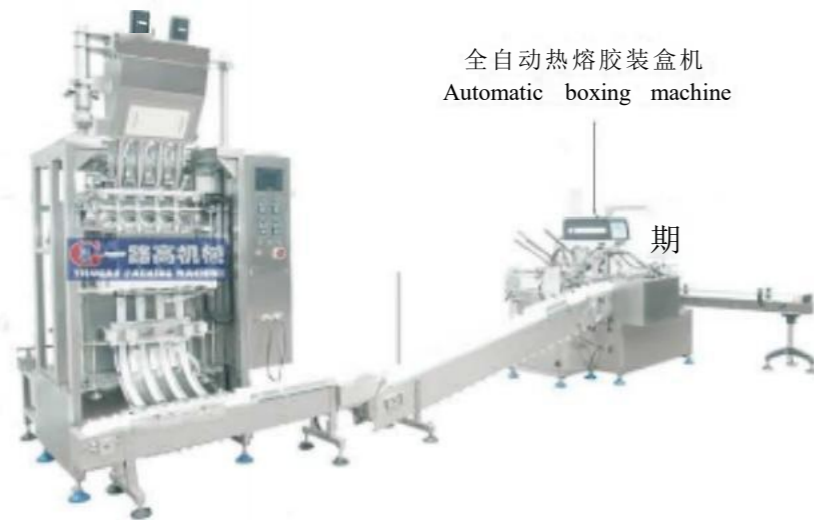
本包装生产线适用于各种颗粒、粉末、液体/酱料等物料的条袋包装及装盒，整套生产线由多列包装机、计数整理机、全自动装盒机、装箱计数转换等组成。可自动按照用户设定的数量进行装盒或装箱。可按用户要求定制袋子尺寸、充填类型、盒子尺寸、盒子类型、检重系统等。
This Packing machine line is suitable for stick bag packing for granule, powder, liquid product etc. The line is combined by multi lines sachet packing machine, check weighing and rejecting system, counting system, boxing machine etc. It could be customized the bag size, filling type, boxsize, box type, checker weighing system etc.



DXD-880FBL 多列奶粉包装装盒生产线

Mutli lines multi lines milk powder packing and boxing machine line

4列粉剂背封袋包装机
4 lines Power stick bag packing machine



全自动热熔胶装盒机
Automatic boxing machine



多列条状袋包装+装盒生产线

本包装生产线适用于各种粉末等物料的条袋包装及装盒，整套生产线由多列包装机、计数整理机、全自动装盒机、喷码机等组成。可按用户要求定制袋子尺寸、充填类型、盒子尺寸、盒子类型、检重系统等。可定制插耳盒或热熔胶盒类型。

This Packing machine line is suitable for stick bag packing for powder product etc. The line is combined by multi lines sachet packing machine, counting system, boxing machine etc. It could be customized the bag size, box size, box type, checker weighing system, coding system etc. There is hot melt glue box sealing type and folding box type model optional.

多列粉剂背封包装机

本产品为粉末包装机，可用于包装各种粉末类产品如药品、蛋白粉、冲剂粉末、咖啡粉、中药粉、香草粉、茶粉、速溶粉末等。可自动完成计量、封合制袋、切断、打印日期等工序，采用西门子PLC控制系统，中英文触摸屏操作系统，高精度伺服驱动走袋，全伺服螺杆高精度计量系统。可按客户需求定制袋子尺寸、袋型形状、圆角袋、切异形袋、连袋、列数、打码、计量范围等。

This product is powder multi lines packingng machine,widely used for different powder product like medicine powder,protein powder, instant drink powder, coffee powder, herb powder, tea powder, vanilla powder etc.

Automatically complete the dosing, sealing, cutting,bag forming,date printing process. Adopt SIEMENS PLC controling system, English touch screen, high accuracy servo control system, high accuracy servo motor auger dosing system. It could be customized the bag size, bag shape, round angle punching, chain bag, lines quantity, coding, dosing type etc.



DXD-880FB 多列粉剂长螺杆条状袋背封包装机

Mutli lines powder long auger type round angle cutting stick bag packing machine



产品特点Characteristi

- 多列长螺杆计量头与多列立式包装机配套使用，能精准完成计量、充填等工作。适用于计量那些不易流动或者流动性极差的粉粒状物料，如咖啡粉、三合一咖啡、速溶饮料、益生菌、奶粉、孢子粉、人参粉、灵芝粉、白凉粉、米粉、蛋白粉、粉状药品、粉粒状添加剂、葡萄糖、染料、香精、香料等；
- 采用伺服电机配行星减速机驱动长螺杆计量，具有计量精度高、定位准确、每列计量可单独调整、性能稳定等优点；
- *设备有专利双横封装置，使设备运行更加平稳，袋形更漂亮；
- *对多粉尘物料加吸尘口，可安装吸尘装置，吸掉反粉尘；
- *自动化程度高，采用触摸屏和稳定可靠的PLC控制、制袋、计量、充填、封合、打码、切袋一次性完成。
- 采用光电追踪色标设定袋长与伺服电机控制拉袋，确保拉袋快速平稳与尺寸的准确性。
- *采用热封合系统，可封合多种类型的热封复合膜、铝膜、纸膜等。
- Adopt multi lines long auger dosing system,could accurately complete the dosing and flling function,adopt servo motor controlling system which could adjust each line dosage seperately. The long auger is good for extremely bad fluidity powder material like protein powder, soft herb powder, flour, wheat powder,probiotics powder,aromatic powder etc.
- *Adopt patented double time horizontal sealing system, which can ensure the clean sealing area and beautiful bag shape. High rate automation, the machine can complete all the process automatically together from the dosing, vertical sealing, horizontal sealing, filling,date printing,cutting.
- *Advanced design and function, solid structure, stable running, high speed and capacity. Adopt the photo sensor eyemark tracking system to set the bag length and the servo motor bag pulling system, ensure the stable pulling bag motion and the accuracy of the size.
- Adopt the hot sealing system, could seal different type of composite film or paper filmlike PET/PE,ALU/PEetc.

型号Model	DXD-280FB	DXD-480FB	DXD-880FB
最大膜宽Max film width	280mm	480mm	880mm
列数Lines	1~20列(定制)Lines		
袋型Bagtype	背封袋/长条袋/圆角袋/异形袋 Back side seal/round angel cut/ shape cut		
速度Speed	35~50包/列1分钟bag/line/min		
物料Material	粉末 Powder		
克重Dosage	1~50克Gram		
计量方式Filling	螺杆/长螺杆Auger standard/longauger		
气源供应量Air supply	018CBM/min, 0/6Mpa		
控制方式Control system	PLC控制系统+中英文触摸屏PLC+touch screen		
机器外观Bodyshell	不锈钢ss304		
申源Voltage	380V三相50Hz 800W-8KW		



DXD-880KB-12

多列干燥剂包装线

Mutli lines dessicant silica gel packing and rolling line



多列干燥剂包装机

本包装生产线适用于各种颗粒类物料的条袋包装及收卷，整套包装线由多列包装机、整理部分、收卷机构等组成，广泛应用于干燥剂、硅胶颗粒、吸水剂、脱氧剂等物料的包装与生产。可自动完成计量、制袋封合、虚切、收卷等功能。可自动完成多列干燥剂收卷功能，每列有单独的收卷机位。可按用户要求定制袋子尺寸、充填类型、收卷等。

This Packing machine line is suitable for stick bag packing for granule product like silica gel, dessicant gel, dry ice gel etc. The line is combined by multilines sachet packing machine, assembling and rolling system etc. It could be customized the bag size, filing type, rolling system etc.



规格参数Parameter:

型号 Model	DXD-280KB/480KB/880KB	计量方式 Filling	量杯 Volumetric cup
最大膜宽 Max flm width	280mm/480mm/880mm	气源供应量 Air consum	0.18CBM/min, 0.6Mpa
列数 Lines	1~20列 (定制) Lines	机器外观 Body shell	不锈钢 ss304
袋型 Bag type	背封袋/长条袋/三边封	控制方式 Controlling type	PLC 控制系统+中英文触摸屏
速度 Speed	35~60包/列1分钟	可选项 Option	PLC+touch screen
物料 Matera	35~60 bag/line/min	山率 Power	易撕口/连袋/打码/打孔 Easy cut/chain bag/ date printing/ punching hole
重量 Dosage	题粒 Granule	由, 源 Volt/ tag	2.7kw ~ 3.3kw
	_ 15克 Gram		380V三相50Hz

DXD-880KSL

多列三边封脱氧剂包装线

Mutli lines 3 sides sealing oxegen absorber sachet packing line



多列三边封包装+二次计数装袋

本包装生产线适用于各种颗粒、粉末、液体/酱料等物料的三边封袋包装及二次计数装袋，整套生产线由多列包装机、计数整理机、二次大袋包装机等组成。可自动按照用户设定的数量进行二次大袋包装。

可按用户要求定制袋子尺寸、充填类型、检重系统等。

This Packing machine line is suitable for 3 sides sealing sachet packing for granule, powder, liquid product etc. The line is combined by multi lines sachet packing machine, counting system, second time sachet counting and second time pillow bag packing etc. It could be customized the bag size, checker weighing system etc.



三边封袋型
3 sides sealing

收卷
Rolling

二次计数装袋
second time counting and packing

DXD-880YCL 多列酱料包装计数装箱生产线

Mutli lines ketchup tomato paste packing and cartoning machine line



多列包装机+计数装箱生产线

本包装生产线适用于各种颗粒、粉末、液体/酱料等物料的小袋包装及装箱，整套生产线由多列包装机、计数传送带、开箱机、封箱机、传送带等组成。本产线可完成小袋包装，小袋计数，开箱、装箱、封合等工序。可按客户要求定制袋型尺寸、下料方式、装箱袋子数量、后续传送输送等功能。主机可按需求配用液体机型、颗粒机型、粉末机型，根据用户需求设计定制计数装置、连线系统等。

This Packing machine line is suitable for different sachet packing for granule, powder, liquid product etc. The line is combined by multi lines sachet packing machine, counting system, cartoning machine, cartoning sealing machine etc. This line could accomplish the small sachet packing, sachet counting, carton folding, carton sealing etc. Could be customized the bag size, filling method, material type, cartoning quantity, conveyor belt etc. The main machine model is optional, we can customized according to user's requirement, using different types of mult lines machine in catalogue.



DXD-480/680/880Y 多列液体/酱料四边封包装机

Mutli lines 4 sides sealing LIQUID/SAUCE packing machine



适用范围Application

适用于食品、化工、医药等行业，包装液体类产品，如番茄酱、能量饮料、嗜喱、果汁、洗发水、沐浴露、酱料等。Suitable for food, cosmetic, medicine packing such as ketchup, sauce, mayonese, honey, drinks, jelly, medicine, shampoo, cream, lotion etc



连袋定包切断Chain cut/ pad cut

产品特性 Characteristic:

- *自动化程度高，采用触摸屏和稳定可靠的PLC 控制、制袋、计量、充填、封合、打码、切袋一次性完成。
 - *先进的设计与性能，结构紧凑，运行平稳，速度快，高效率
 - *采用光电追踪色标设定袋长与伺服电机控制拉袋，确保拉袋快速平稳与尺寸的准确性。
 - *采用热封合系统，可封合多种类型的热封复合膜、铝膜、覆铝膜、纸模等。
- "High rate automation, the machine can complete all the process automatically together from the dosing vertical sealing, horizontal sealing, filling, date printing, cutting
- *Advanced design and function, solid structure, stable running, high speed and capacity.
 - *Adopt the photo sensor eyemark tracking system to set the bag length and the servo motor bag pulling system, ensure the stable pulling bag motion and the accuracy of the size.
- ng syste uld seal differ osite film or paper film like PET/PE, ALU/PEet



规格参数Parameter:

型 号 Model	DXD-480Y	DXD-680Y	DXD-880Y
最大膜宽Max flm width	480mm	680mm	880mm
列 数Lines	1~14列(定制) Lines		
袋 型Bagtype	四边封4 sides seal		
Speed	35~60包/列/分钟bag/line/min		
物 料Material	液体/酱料/膏体Liquid/sauce/paste		
克 重Dosage	1~100ml		
计量方式Filling	活塞泵piston pump		
气源供应量Air consume	0.18CBM/min, 0/6Mpa		
控制方式Controlling method	PLC控制系统+中英文触摸屏PLC+touch screen		
机器外观Bodyshell	不锈钢ss304		
电 源Votag	380V 三相 50Hz 2.7kw ~ 8kw		

DXD-480/680/880F

多列粉剂四边封包装机

Mutli lines 4 sides sealing powder sachet packing line



广泛应用于食品、化工、医药等行业，包装粉末类产品，如面粉、咖啡粉、果汁粉、可可粉、药粉、茶粉、蛋白粉等。Suitable for food, cosmetic, medicine packing such as milk powder, pepper coffee powder, juice powder, protein powder, tea powder, drinks powder etc.



产品特性Characteristic:

- *自动化程度高，采用触摸屏和稳定可靠的PLC 控制、制袋、计量、充填、封合、打码、切袋一次性完成。
 - *先进的设计与性能，结构紧凑，运行平稳，速度快，高效率
 - *采用光电追踪色标设定袋长与伺服电机控制拉袋，确保拉袋快速平稳与尺寸的准确性。
 - *采用热封合系统，可封合多种类型的热封复合膜、纸膜等。
 - *螺杆计量充填，伺服电机控制，可精准单独调整每列计量。
- "High rate automation, the machine can complete all the process automatically together from the dosing, sealing, filling, date printing, cutting etc.
"Advanced design and function, solid structure, stable running, high speed and capacity. Adopt the photo sensor eyemark tracking system to set the bag length and the servo motor bag pulling system, ensure the stable pulling bag motion and the accuracy of the size.
"Adopt the hot sealing system, could seal different type of composite film or paper film like PET/PE, ALU/PE etc.
"Adopt the auger dosing and filling system which controlled by servo motor, each line's could be adjusted separately.

规格参数Parameter:

型号 Model	DXD-480F	DXD-680F	DXD-880F
最大膜宽 Max film width	480mm	680mm	880mm
列数 Lines	1~12列(定制) Lines		
袋型 Bag type	四边封 4 sides seal		
速度 Speed	35~60包/列1分钟 bag/line/min		
物料 Material	粉剂 Powder		
克重 Dosage	1~100g		
计量方式 Filling	螺杆 Auger		
与源供应量 Air consume	0.18CBM/min, 0/6Mpa		
控制方式 Controlling method	PLC控制系统+中英文触摸屏 PLC+touch screen		
机器外观 Body shell	不锈钢 ss304		
电源 Voltage	380V三相50Hz 2.7kw ~8kw		
可选项 Option	易撕口/花纹切/日期打码/连袋定包切断/自动折叠/异形切 Easy cut/zigzag cut/ date printing/ shaped cut		



DXD-480/680/880K

多列颗粒四边封包装机

Mutli lines 4 sides sealing granule packing machine



适用范围 Application

适用于食品、化工、医药等行业，包装流动性好的颗粒类产品，如砂糖、三合一咖啡、盐、干燥剂、调味料、胡椒等。Suitable for food, cosmetic, medicine packing such as sugar, salt, pepper, washing powder and all kinds of granule etc.



产品特性Characteristic:

- *自动化程度高，采用触摸屏和稳定可靠的PLC 控制、制袋、计量、充填、封合、打码、切袋一次性完成。
 - *采用光电追踪色标设定袋长与伺服电机控制拉袋，确保拉袋快速平稳与尺寸的准确性。
 - *采用热封合系统，可封合多种类型的热封复合膜、铝膜、覆铝膜、纸膜等。
 - *可按用户需求定制连续式机型或间歇式机型。
 - *可按用户需求定制袋子尺寸、列数、计量方式、打码类型、定包切断、折叠系统、计数系统、异形袋等。
- "High rate automation, the machine can complete all the process automatically together from the dosing, sealing, filling, date printing, cutting etc. Adopt the photo sensor eyemark tracking system to set the bag length and the servo motor bag pulling system, ensure the stable pulling bag motion and the accuracy of the size. *Adopt the hot sealing system, could seal different type of composite film or paper film like PET/PE, ALU/PE etc.
*Customized according to the user request the bag size, lines quantity, dosing method, date printer, chain cut, folding system, counting system, shaped bag etc.

规格参数Parameter:

型号 Model	DXD-480K	DXD-680K	DXD-880K	DXD-1080K
最大膜宽 Max film width	480mm	680mm	880mm	1080mm
列数 Lines	1~14列(定制) Lines			
袋型 Bag type	四边封 4 sides seal			
速度 Speed	35~60包/列/分钟 bag/line/min			
物料 Material	颗粒 granule			
克重 Dosage	1~50g			
计量方式 Filling	量杯 volumetric cups			
气源供应量 Air consume	0.18CBM/min, 0/6Mpa			
控制方式 Controlling method	PLC控制系统+中英文触摸屏 PLC+touch screen			
机器外观 Body shell	不锈钢 ss304			
电源 Voltage	380V三相50Hz 2.7kw ~8kw			
可选项 Option	易撕口/花纹切/日期打码/连袋定包切断/自动折叠/异形切 Easy cut/zigzag cut/ date printing/ shaped cut			



DXD-S 多列三边封包装机

Mutli lines 3 sides sealing packing machine

产品特性Characteristic:

- *自动化程度高，采用触摸屏和稳定可靠的PLC控制，制袋、计量、充填、封合、打码、切袋一次性完成。
- *先进的设计与性能，结构紧凑，运行平稳，速度快，高效率
- *采用光电追踪色标设定袋长与伺服电机控制拉袋，确保拉袋快速平稳与尺寸的准确性。采用热封合系统，可封合多种类型的热封复合膜、铝膜、覆铝膜、纸模等。
- *采用外置式放膜机构与换膜平台，包装膜安装更容易。
- *可按用户需求定制连续式机型或间歇式机型。
- *可按用户需求定制袋子尺寸、列数、计量方式、打码类型、定包切断、计数系统、异形袋等。

- *High rate automation, the machine can complete all the process automatically together from the dosing, vertical sealing, horizontal sealing, filing, date printing, cutting
- *Advanced design and function, solid structure, stable running, high speed and capacity.
- *Adopt the photo sensor eyemark tracking system to set the bag length and the servo motor bag pulling system, ensure the stable pulling bag motion and the accuracy of the size.
- *Adopt the hot sealing system, could seal different type of composite film or paper film like PET/PE, ALU/PE etc.
- *External film releasing mechanism and the film changing platform to make simpler and easier the installation of packing film.
- *Can customized according to the user request the bag size, lines quantity, dosing method, date printer, chain cut, counting system, shaped bag etc.



多列三边封包装机(颗粒)

适用范围Application

适用于食品、化工、医药等行业，包装流动性好的颗粒类产品，如砂糖、三合一咖啡、盐、干燥剂、调味料、胡椒等。Suitable for food, cosmetic, medicine packing such as sugar, salt, pepper, washing powder and all kinds of granule etc.

规格参数Parameter:

型号Model	DXD-280KS	DXD-480KS	DXD-880KS
最大膜宽Max film width	280mm	480mm	880mm
列数Lines	1~14列(定制)Lines		
袋型Bagty	三边封3 sides seal		
速度Speed	35~60包/列1分钟bag/line/min		
物料Material	颗粒granule		
袋宽Bag width	20~110mm定制		
袋长Bag length	<140mm定制		
克重Dosage	1~100g		
计量方式Filing	量杯volumetric cups		
气源供应量Airconsume	0.18CBM/min, 0/6Mpa		
控制方式Controlling method	PLC控制系统+中英文触摸屏PLC+touch screen		
机器外观Bodyshell	不锈钢s304		
电源Voltag	80V三相50Hz 2.7kw ~8kw		
可选项Option	易撕口/花纹切/日期打码/连袋定包切断 Easy cut/ zigzag cut/date printing/chain cut		

多列三边封包装机(粉末)

适用范围Application

广泛应用于食品、化工、医药等行业，包装流动性较弱的粉类产品，如面粉、咖啡粉、果汁粉、可可粉、药粉等。Suitable for food, cosmetic, medicine packing such as milk powder, pepper coffee powder, juice powder etc.

规格参数Parameter:

型号Model	DXD-280FS	DXD-480FS	DXD-880FS
最大膜宽Max film width	280mm	480mm	880mm
袋型Bagtype	1~14列(定制)Lines 三边封3 sides seal		
速度Speed	35~60包/列/分钟bag/line/min		
物料Material	粉剂powder		
袋宽Bag width	20~110mm定制		
袋长Baglength	≤140mm定制		
克重Dosage	1~100g		
计量方式Filing	螺杆auger		
气源供应量Air consume	0.18CBM/min, 0/6Mpa		
控制方式Controlling method	PLC控制系统+中英文触摸屏PLC+touch screen		
机器外观Bodyshell	不锈钢ss304		
电源Voltage	380V三相50Hz 2.7kw ~8kw		
可选项Option	易撕口/花纹切/日期打码/连袋定包切断 Easy cut/ zigzag cut/ date printing/chain cut		



多列三边封包装机(液体)

适用范围Application

适用于食品、化工、医药等行业，包装液体类产品，如番茄酱、果汁、洗发水、沐浴露等。Suitable for food, cosmetic, medicine packing such as ketchup, sauce, mayonnaise, honey, drinks, jelly, medicine, shampoo, cream, lotion etc.

规格参数Parameter:

型号Model	DXD-280YS	DXD-480YS	DXD-880YS
最大膜宽Max film width	280mm	480mm	880mm
列数Lines	1~14列(定制)Lines		
袋型Bagtype	三边封3 sides seal		
速度Speed	35~60包/列/分钟bag/line/min		
物料Material	液体/酱料/膏体Liquid/sauce/paste		
袋宽Bag width	20~110mm定制		
袋长Baglength	<140mm定制		
克重Dosage	1~100ml		
计量方式Filing	活塞泵piston pump		
气源供应量Airconsume	0.18CBM/min, 0/6Mpa		
控制方式Controlling method	PLC控制系统+中英文触摸屏 PLC+touch screen		
机器外观Bodyshell	不锈钢ss304		
电源Voltag	380V三相50Hz 2.7kw ~8kw		
可选项Option	易撕口/花纹切/日期打码/连袋定包切断 Easy cut/ zigzag cut/ date printing/chain cut		



DXD-280/480/880YB 多列背封液体包装机
Mutli lines LIQUID/SAUCE back side sealing packing machine

适用范围Application

Suitable for food, cosmetic, medicine packing such as ketchup,sauce,mayonnaise, honey,drinks,jelly, medicine,shampoo,cream,lotion etc.
适用于食品、化工、医药等行业，包装液体类产品，如番茄酱、果汁、洗发水、沐浴露等



DXD-KB 多列背封颗粒包装机
Mutli lines granule back side sealing packing machine

适用范围Application

适用于食品、化工、医药等行业，包装流动性好的颗粒类产品，如砂糖、三合一咖啡、盐、干燥剂、药丸等。
Suitable for food, cosmetic, medicine packing such as sugar,salt,pepper, coffee,sweetner, dessicant ,silica gel,instant drink, washing powder and all kinds of granule etc.



多列背封液体包装机

规格参数Parameter

自动化程度高，采用触摸屏和稳定可靠的PLC控制、制袋、计量、充填、封合、打码、切袋一次性完成。	型号Model	DXD-280YB	DXD-480YB	DXD-880YB
采用先进的光电计道与跟踪性能，设计精密，与运行平稳，机速控制快，效率高，确保拉袋快速列数Lines	最大膜宽Max film width	280mm	480mm	880mm
采用热封合系统，可封合多种类型的热封复合膜、铝膜、覆铝膜、袋型Bagtype	背封袋/长条袋	back side sealing bag/stick bag		
采用外置式放膜机构与换膜平台，包装膜安装更容易。	速度Speed	35~60包/列/分钟bag/line/min		
可按用户需求定制袋子尺寸、列数、计量方式、打码类型、定包切断、计数系统、异形袋等。	物料Material	液体/酱料/膏体Liquid/suce/paste		
*High rate automation, the machine can complete all the process automatically together from the dosing, vertical sealing, horizontal sealing, filling, date printing, cutting	克重 D o a g e	1~100ml		
*Adopt the photo sensor,eyemark tracking system to set the bag,length and the seno notor big palling sem enaure the sabl puingbg motion and the accuracy of the size.	计量方式Filing	活塞泵piston pump		
"Adopt the hot sealing system, could seal diferent type of composite film or paper film like PET/PE,ALU/PE etc.	气源供应量Airconsume	0.18CBM/min, 0/6Mpa		
"Customized according to the user request the bag size,lines quantity, dosing method,date printer,chain cut, counting system, shaped bag etc.	控制方式Controlling method	PLC控制系统+中英文触摸屏		
	PLC+touch screen			
	机器外观Bodyshel	不锈钢s304		
	电压Voltage	80V三相50Hz 2.7kw~8kw		
	可选项option	易撕口/花纹切/色带打码/异形切 Easy cut/ zigzag cut/ date printing/ shaped cut		

多列背封颗粒包装机

规格参数Parameter:

自动化程度高，采用触摸屏和稳定可靠的PLC控制、制袋、计量、	型号Model	DXD_280KB	DXD_480KB	DXD_880KB
采用光电跟踪色标设定袋长与伺服电机控制拉袋，确保拉袋快速	最大膜宽Max film width	280mm	480mm	880mm
采用热封合系统，可封合多种类型的热封复合膜、铝膜、覆铝膜	列数Lines	1~20列(定制)Lines		
可按用户需求定制袋子尺寸、列数、计量方式、打码类型、定包切断、计数系统、异形袋等。	袋型Bagtype	背封袋/长条袋/圆角袋/异形袋 Back side seal/round angel cut/ shape cut		
*High rate automation, the machine can complete all the process automatically together from the dosing, vertical sealing, horizontal sealing, filling, date printing, cutting	速度 S p e e d	35~60包/列1分钟bag/line/min		
*Adopt the photo sensor,eyemark tracking system to set the bag,length and the servo motor bag pulling system, ensure the stable pulling bag motion and the accuracy of the size.	物料Material	颗粒. Granule		
"Adopt the hot sealing system, could seal diferent type of composite film or paper film like PET/PE,ALU/PE etc.	克重Dosag	~50克Gram		
"Customized according to the user request the bag size,lines quantity, dosing method,date printer,chain cut, counting system, shaped bag etc.	计量方式Filing	量杯 Volumetric cug		
	气源供应量Airconsume	0.18CBM/min, 0/6Mpa		
	控制方式Controlling method	PLC控制系统+中英文触摸屏		
	PLC+touch screen			
	机器外观Bodyshel	不锈钢ss304		
	电压Voltage	380V三相50Hz 2.7kw ~ 8kw		
	可选项option	易撕口/花纹切/色带打码/异形切 Easy cut/ zigzag cut/ date printing/ shaped cut		

DXD-YL 多列棒棒冰果汁包装机

Mutli lines ICE LOLLY packing machine (multi colors)

适用范围Application

本机器用于包装果汁、水、饮料等液体类产品，采用加长热封器等结构，适用于包装特长四边封包装袋，性能稳定，生产效率高，根据用户需求可设计不同列数，一台机实现不同口味充填。

This machine is for packing all kinds of liquid product as juice, water, drinks etc. The machine adopt the extra long vertical sealer which allow to pack extra long size 4 sides sealing sachet. The machine's function is stable with high capacity and the lines could be designed according to the user's requirement. Could be customized different color/flavors filing.



产品特性Characteristic:

- *自动化程度高，采用触摸屏和稳定可靠的PLC控制，制袋、计量、充填、封合、打码、切袋一次性完成。
- *先进的设计与性能，结构紧凑，运行平稳，速度快，高效率
- *采用光电追踪色标设定袋长与伺服电机控制拉袋，确保拉袋快速平稳与尺寸的准确性。
- *采用热封合系统，可封合多种类型的热封复合膜、纸模等。
- *High rate automation, the machine can complete all the process automatically together from the dosing, vertical sealing, horizontal sealing, filling, date printing, cutting. Advanced design and function, solid structure, stable running, high speed and capacity.
- *Adopt the photo sensor eyemark tracking system to set the bag length and the servo motor bag pulling system, ensure the stable pulling bag motion and the accuracy of the size.
- *Adopt the hot sealing system, could seal different type of composite film or paper film like PET/PE, ALU/PE etc.

规格参数Parameter

型号Model	DXD-480Y	DXD-680Y	DXD-880Y	DXD-1080Y
最大膜宽Max. film width	280mm	480mm	880mm	1080mm
袋型Bagtype	四边封4 sides sealing sachet			
速度Speed	40~60包/列1分钟bags/line/min			
袋宽Bag width	35~40mm(可定制)(customized)			
袋长Bag length	280~320mm(可定制)(customized)			
列数Lines	4~12列lines			
物料Material	果汁、饮料、液体Liquid/ juice			
克重Dosage	10~80ml			
计量方式Dosing system	自流式或活塞泵Gravity flow type or piston pump			
气源供应量Air supply	0.18CBM/min, 0/6Mpa			
控制方式Controlling	PLC控制系统+中英文触摸屏PLC+touch screen			
机器外观Body shell	不锈钢ss304			
功率Power	2.7kw~8kw			
电源Voltage	380V3三相50Hz			

DXD-880YSC 巧克力酱多列包装机

Mutli lines chocolate paste packing machine

适用范围Application

适用于比较粘稠物料包装如巧克力酱、花生酱等，可选用三边封或背封袋型的机型。

Suitable for high viscosity paste packing such as chocolate paste, peanut butter etc. It could be choosed 3 sides sealing or back



专利产品
Patented product



产品特性Characteristic:

- *自动化程度高，采用触摸屏和稳定可靠的PLC控制，制袋、计量、充填、封合、打码、切袋一次性完成。
- *先进的设计与性能，结构紧凑，运行平稳，速度快，高效率
- *采用连续式封合、拉袋系统，并针对粘稠物料使用凸轮泵等特殊泵体，解决粘稠物料充填、下料等问题，提高机器产能。
- *High rate automation, the machine can complete all the process automatically together from the dosing, vertical sealing, horizontal sealing, filling, date printing, cutting
- *Advanced design and function, solid structure, stable running high speed and capacity
- *Adopt the continues sealing and pulling bag system, use special pump type like cam pump etc to solve the dosing and filling problem of high viscosity material and improve the machine's capacity.

规格参数Parameter:

型号Model	DXD-280YS	DXD-480YS	DXD-880YS
最大膜宽Max. film width	280mm	480mm	880mm
袋型. Bag typ	三边封/背封3 sides seal/backside seal		
速度Speed	35~60包/列1分钟bags/line/min		
袋宽Bag width	20mm		
袋长 B g n g t h	可调adjustable		
列数Lines	4~14列lines		
物料Material	粘稠酱料thick paste		
克重Dosage	5~20ml		
计量方式Dosing system	凸轮泵cam pump		
气源供应量Air supply	0.18CBM/min, 0/6Mpa		
控制方式Controlling	PLC控制系统+中英文触摸屏PLC+touch screen		
机器外观Body shel	不锈钢ss304		
电源Voltage	380V三相50Hz 2.7kw~8kw		

DXD-680ITK4 多列吸水剂冰袋/吸水垫包装机

Mutli lines Techice ice pad 4 layers packing machine

四卷膜吸水剂冰袋包装机



产品介绍Introduction

该系列适用于不同种类热封包装膜制品的包装，如无纺布、复合膜、纸膜、铝膜等。可选两卷膜两层材料或者四卷膜四层材料机型。采用先进的PLC 加光电控制系统，可自动完成计量、制袋、填充、封合、切断、等工序。广泛应用于食品、化工、医药等行业的多层膜袋型包装。可选择液压控制系统或气动封合系统。可自由设定切断数量的格子数。

This series multi lines 4 sides sealing packing machine adopt advanced PLC controlling system and excellent foreign technology. They can automatically accomplish all the process like bag forming, weighing, filling, sealing, cutting, easy tear notch cutting, date printing etc. This series is widely used to pack multi layers sachet in food industry, chemical industry, medical industry etc. Pneumatic and hydraulic controlling system optional

适用范围Application

适用于包装吸水剂、科技冰、干燥剂、生鲜吸水垫、吸水冰袋、可重复使用冰袋等。可封合包装多层可热封的无纺布、纸制膜和塑料膜等。

Suitable for packing dry ice, silicon gel, absorbent material, tech ice, absorbent pad, reusable absorbing ice bag etc. Suitable for sealing and packing hot sealable non woven fabric or paper with the plastic film.



规格参数Parameter:

型号Model	DXD-480/680/880ITK	速度Capacity	35~60包/列/分钟Circle /min
单卷最大膜宽Film width	240mm/340mm/440mm	列数(定制)Lines quantity	根据用户需求定制customized
层数(可选)Layers (option)	两层(两卷膜) 或四层(四卷膜) 2 layers or 4 layers	切料Cubesquantn	颗粒granule
包装材料Packing material	无纺布/复合膜/纸膜/铝膜 Non woven fabric/ plastic film /paper	克重Dosage	0.3~1.5g(可定制)
袋子尺寸bag size	常规尺寸6x6cm; 6.5x14cm定制	计量方式Dosing system	量杯volumetric cups
连袋数量cubes quantity	24格; 12格; 单个; 自由设定	气源供应Pneumatic supply	0.18CBM/min, 0/6Mpa
袋型Sealing style	24 cubes, 12 cubes, single sachet, optional 四边封4 sides seal	控制方式Control styke	PLC 控制系统+中英文触摸屏 PLC+touch screen
		机器外观Machine body shell	不锈钢304Ss304
		电源Powe	380V3 三相50Hz 2.7~8kw

DXD-680ITK2 多列吸水剂冰袋包装机

Mutli lines Techice ice pad 2 layers packing machine

两卷膜吸水剂冰袋包装机



DXD-50ITK 单列吸水剂两卷膜包装机

Single line dessucant absorbent pad ice packsachet packing machine



该机型可对两种不同材料包装膜进行包装封合，全自动完成计量、充填、封合、切断等工序，单个包装生鲜吸水垫、吸水冰袋等。可定制颗粒、粉末等类型物料充填结构。可定制袋子尺寸，可通过更换模具更改袋子尺寸。

This product can pack 2 differents layer materials, could automatically complete the dosing, filling, sealing cutting function. Can pack single sachet absorbent pad, and could modificate the size by changing mold.

型号Model	DXD-50Y
边封形式Sealing type	四边封4 sides sealing
速度Speed	40~80包1分钟40~80bags/min
物料Material	干燥剂、吸水剂、SAP、颗粒dessicant
计量方式Dosing system	量杯Volumetric cups
克重Dosage	1~10g
袋宽Bag width	15~110mm
袋长Bag length	40~150mm
功率Power	880w
电压Voltage	220V 50HZ
重量Weight	200kg
外形材质Machine body shell	不锈钢304 Stainless steel 304

DXD-50Y 单列冰袋包装机

Single line Ice bag packing machine

适用范围Application

适用于包装液体吸水剂、液体或凝胶状冰袋、生物冰袋或者其他液体产品等。可按用户需求定制尺寸等。
Suitable for packing liquid ice bag, ice gel or other liquid product etc. Could be customized the bag size, and dosage.



产品介绍Introduction

本产品为单列立式包装机，采用气动活塞泵计量充填，可自由调节计量，适用于包装凝胶冰袋、酱料、饮料、日用化工产品。先进的PLC加光电控制系统，可自动完成计量、制袋、填充、封合、切断、打印生产日期等工序。广泛应用于食品、化工、医药等行业的多层膜袋型包装。

This model is single line VFFS machine which adopt piston pump filling system, can be used for ice gel, liquid, sauce, drinks etc. Adopt advanced PLC controlling system and excellent foreign technology. They can automatically accomplish all the process like bag forming, filling, sealing, cutting, date printing etc. This series is widely used to pack multilayers sachet in food industry, chemical industry, medical industry etc.

规格参数Parameter:

型号 Model	DXD-50YB/
边封形式 Sealing type	背封 Back side sealing
速度 Speed	40-80包/分钟 40-80bags/min
物料 Material	水、科技冰、液体吸水剂 Water, tech ice, liquid absorbent material
计量方式 Dosing system	活塞泵 Piston pump
克重 Dosage	1~300ml
袋宽 Bag width	15~120mm
袋长 Bag length	40~160mm
功率 Power	880w
电压 Voltage	220V 50HZ
重量 Weight	200kg
外形材质 Machine body shell	不锈钢 304 Stainless steel 304
外形尺寸 Dimension	75*50*180cm

DXD-Y2 液体冰袋包装机

Mutli lines liquid pad ice pad packing machine

适用范围Application

适用于包装液体吸水剂、液体或凝胶状冰袋、或者其他液体产品等。可按用户需求定制尺寸，列数，格子数等。
Suitable for packing liquid ice bag, ice gel or other liquid product etc. Could be customized the bag size, cubes quantity, pad size etc.



产品介绍Introduction

本产品适用于液体物料包装如凝胶冰袋、酱料、饮料、日用化工产品。可设定切断功能，实现6格、8格、12格等版装裁切，可定制尺寸大小与列数。该系列多列四边封包装机采用先进的PLC加光电控制系统，可自动完成计量、制袋、填充、封合、切断、打印生产日期、切易撕口等工序。广泛应用于食品、化工、医药等行业的多层膜袋型包装。

This model can be used for ice gel, liquid, sauce, drinks etc. Can set the cutting for 6 cubes, 8 cubes, 12 cubes etc. This series multi lines 4 sides sealing packing machine adopt advanced PLC controlling system and excellent foreign technology. They can automatically accomplish all the process like bag forming, filling, sealing, cutting, easy tear notch cutting, date printing etc. This series is widely used to pack multi layers sachet in food industry, chemical industry, medical industry etc.

规格参数Parameter:

型号 Mode	DXD-280Y	DXD-480Y	DXD-680Y	DXD-880Y
最大膜宽 Max Film width	280mm	480mm	680mm	880mm
物料 Filling material	液体吸水剂 Absorbent material after absorb the liquid			
袋宽 Bag width	四边封 4 sides sealing sachet			
列数 Lines quantity	2~6列 2~6 lines			
格子数 Cubes	1~24格或自行设定 1~24 cubes or customized			
克重 Dosage	1~500ml			
计量方式 Dosing system	活塞泵 Piston pumps			
速度 Capacity	35~60包/列/分钟 35~60 bags/min/line			
气源供应量 Pneumatic supply	0.18CBM/min, 0/6Mpa			
控制方式 Control style	PLC控制系统+中英文触摸屏 PLC controlling system + English touch screen			
机器外观 Machine body shell	不锈钢 304			
电源 Voltage	380V 三相 50Hz 2.7~8kw			

DXD-680ITK3

葡萄保鲜剂包装机

Mutli lines 3 sides sealing dessucant sachet packing line

适用范围Application

适用于包装保鲜材料如SO2、吸水剂、脱氧剂、保鲜剂等。可封合包装多层可热封的无纺布、纸制膜和塑料膜等。
Suitable for packing sor2, dessicant, oxegen absorber, SAP etc. Suitable for sealing and packing hot sealable non woven fabric or paper with the plastic film.



产品介绍Introduction

该系列多列四边封包装机采用先进的PLC 加光电控制系统，可自动完成计量、制袋、填充、封合、切断、打印生产日期、切易撕口等工序。广泛应用于食品、化工、医药等行业的多层膜袋型包装。

This series multi lines 4 sides sealing packing machine adopt advanced PLC controlling system and excellent foreign technology. They can automatically accomplish all the process like bag forming, weighing, filling, sealing cutting, easy tear notch cutting, date printing etc. This series is widely used to pack multilayers sachet in food industry, chemical industry, medical industry etc.

规格参数Parameter:

型号 Model	DXD-480K/680K/880K
层数(可选) Layers(option)	三层(三卷膜) 3layers
包装材料 Packing materia	无纺布/复合膜/纸膜/铝膜 Non woven fabric/ plastic film /paper
封合形状 Sealing styl	圆形 dots
速度 Capacity	70-80转/分钟 Circle/min
单卷最大膜宽 Max Film width(one roll)	240mm/340mm/440mm
列数(定制) Lines quantity	1~14列根据用户需求定制 1~14 rows customized
物料 Cubes quantit	颗粒 granule
克重 Dosage	0.3~1.5g(可定制)
计量方式 Dosing system	量杯 volumetric cups
气源供应 Pneumatic supply	0.18CBM/min, 0/6Mpa
控制方式 Control style	PLC控制系统+中英文触摸屏 PLC+touch screen
机器外观 Machine body shell	不锈钢 304 Ss304
电源 Power	380V3 三相 50Hz 2.7~3.6kw

DXD-C 多列药丸数粒包装机

Mutli lines pills counting and packing machine

适用范围Application

适用于食品、化工、医药等行业，计量包装小圆球形物料如滴丸、药丸等。 Suitable for food, cosmetic, medicine packing material which are spherical shape like medicine pills.



产品介绍Introduction

- 自动化程度高，采用触摸屏和稳定可靠的PLC 控制、制袋、计量、充填、封合、打码、切袋一次性完成。
- 采用滚筒计量装置可精确计算滴丸的数量。
- 采用光电追踪色标设定袋长与伺服电机控制拉袋，确保拉袋快速平稳与尺寸的准确性。
- 采用热封合系统，可封合多种类型的热封复合膜、纸模等。

*High rate automation, the machine can complete all the process automatically together from the dosing, vertical sealing, horizontal sealing,

filling, date printing, cutting

*Adopt roller type counting system could accurately count the quantity of the drippills.

*Adopt the photo sensor eyemark tracking system to set the bag length and the servo motor bag pulling system, ensure the stable pulling bag

motion and the accuracy of the size.

*Adopt the hot sealing system, could seal different type of composite film or paper film like PET/PE, ALU/PE etc.

规格参数Parameter:

型号 Model	DXD-280C	DXD-480C	DXD-880C
单卷最大膜宽 Max Film width(one roll)	280mm	480mm	880mm
袋型 Sealing style	背封袋/长条袋/圆角袋/异形袋 Backside seal/ stick bag/ round angle bag/ shaped bag		
速度 Capacity	35~60包/列/分钟 bag/in/min		
列数(定制) Lines quantity	根据用户需求定制 customized		
物料 Material	滴丸 Pills		
数粒机构 Counting system	数粒盘+伺服驱动 Counting system+servo control		
数粒数量 Counting	根据用户需求定制可数 1~50粒 Customized 1~50 pills per bag		
气源供应 Pneumatic supply	0.18CBM/min, 0/6Mpa		
控制方式 Control style	PLC控制系统+中英文触摸屏 PLC+ Touch screen		
可选项 Option	易撕口/花纹切/色带打码/连袋定包切断 Easy cut/zigzag cut/chain cut/date printing		
机器外观 Machine body shell	不锈钢 304 Ss304		
电源 Power	380V3 三相 50Hz 2.7~8kw		

DXD-KV 多列趣味糖果包装机
Mutli lines fun dip candy packing machine



产品介绍Introduction

本产品可进行两种不同物料的计量与充填，由震动盘计数机、量杯计量、多列包装机组成。震动盘可对不规则物料进行计数并充填至主机。主机多列包装机采用先进的PLC加光电控制系统，可自动完成计量、制袋、填充、封合、切断、等工序。广泛应用于食品、化工、医药等行业的多层膜袋型包装。

This product could pack 2 different kinds of product in the same time, it's combined of vibrating counting bowl, volumetric cups dosing system, multi lines packing machine. The vibrating bowl could count different shape of product one by one. This series multi lines 4 sides sealing packing machine adopt advanced PLC controlling system and excellent foreign technology. They can automatically accomplish all the process like bag forming, weighing, filling, sealing, cutting, easy tear notch cutting, date printing etc.

规格参数Parameter:				
型号Mode	DXD-480K	DXD-680K	DXD-880K	DXD-1080K
最大膜宽Max film width	480mm	680mm	880mm	1080mm
列数Line	1~14列(定制)Lines			
袋型Bagtype	四边封4 sides seal			
袋子尺寸Bagsize	定制Customized			
速度Speed	35~60包/列1分钟bag/line/min			
物料Material	颗粒/不规则物料granule /shape material			
计量方式Filling	震动盘/量杯vibrating bowl /volumetric cups			
气源供应量Airconsume	0.18CBM/min, 0/6Mpa			
控制方式Controlling method	PLC控制系统+中英文触摸屏PLC+touch screen			
机器外观Bodyshell	不锈钢ss304			
功率Power	2.7kw ~3.3kw 380V三相50Hz			
可选项Option	易撕口/花纹切/日期打码/连袋定包切Easy cut/ zigzag cut/ date printing			

DXD-KBV 多列震动盘计数包装机
Single line counting and packing machine



适用范围Application

采用震动盘计数方式，计算五金零件、糖果、螺钉、配件、食品等物品的数量并进行包装。可根据需求定制计数不同种类的物料装一袋，根据种类配用多个震动盘。主机可配用不同大小的立式包装机。Adopt vibrating bowl counting system, count the objects like metal components, screws or foods like candy, meat ball etc.

规格参数Parameter:

震动盘数量Vibrating bowl quantity	1~20个盘(根据用户需求设计)1~20 bowls according to the user need.			
主机型号Main machine Model	DXD-50KB	DXD-430KB	DXD-530KB	DXD-630KB
最大膜宽Max Film width	100mm	430mm	530mm	630mm
袋宽Bag width	≤ 50	< 200mm	≤ 250mm	≤ 300mm
震动盘材质Bowl material	不锈钢喷胶Stainless steel with plastic spray			
袋型Bagtype	背封袋/插脚袋/单层PE袋Pillow bag/ gusset bag /single layer PE bag			
速度Capacity	10~50包/分钟bags/min			
气源供应量Pneumaticsupply	0.18CBM/min, 0/6Mpa			
控制方式Controlstyle	PLC控制系统+中英文触摸屏PLCcontrolling system + English touch screen			
机器外观Machine body shell	不锈钢304 Stainless steel304			
电源Voltage	380V三相50Hz			

DXD-40TKB 内外袋茶棒包装机（冲孔）

Mutli lines perforated tea stick inner and outer bagpacking machine



单列内外袋茶棒包装机
Single line tea stick packing machine

四列内外袋茶棒包装机
4 lines tea stick packing machine

产品介绍Introduction

此款全自动内外袋茶包机集模具冲孔装置、计量充填、内袋封切、外袋封切为一体，性能稳定，由先进的 PLC 控制系统控制，可全自动完成计量、充填、封合、袋子成型、切断等动作。广泛应用于食品行业包装速溶咖啡、茶等饮品原料。

This tea stick packing machine, with punching system and reliable quality, adopts advanced PLC systems and convenient touch screen, easy to operate and maintain, it can automatically make bags, weigh, fill, seal, cut print codes etc. This kind of machine is widely used for packing the tea, coffee and other granules for drink. The machine can complete the inner and outer bag packing automatically.

规格参数Parameter:

型号 Model	DXD-500KB
内袋封边 Inner bag	AB 面叠封 AB side center sealing stick bag
外袋封边 Outer bag	AA 面对边封 AA side center sealing stick bag
膜宽 Film width	内袋: 44mm Inner bag: 44mm
袋子尺寸 Bagsize	可定制 customized
速度 Capacity	20~35包/分钟 20~35 bags/min
物料 Filling material	颗粒类: 咖啡、茶粒等 Granules: tea, coffee etc.
克重 Dog	可定制 customized
计量方式 Dosing system	量杯计量 volumetric cups
气源供应 Pneumatics supply	0.18CBM/分, 0/6Mpa
控制方式 Control style	PLC 控制系统+中英文触摸屏
机器外观 Machine body shell	不锈钢 304 ss304
功率 Power	380V3 三相 50Hz 2.7kw



DXD-40YXB 单列异形袋背封包装机

Mutli lines shaped bag back side sealing packing machine



产品介绍Introduction

本产品为单列并背封立式包装机，适用于异形袋产品的包装与生产，有边封与背封两种机型可按用户需求定制不同特殊袋型，可按需求选择液体、粉末、颗粒等不同充填类型或长螺杆计量方式。可全自动完成充填计量、封合、成型、异形切等工序。

This single line VFFS machine is suitable for different shapes bag packing, side sealing model and back side sealing is optional for the user, and could be customized different dosing system for powder or granule or liquid

规格参数Parameter:

型号 Model	DXD-280YB	DXD-280KB	DXD-280FB
物料 Material	液体/酱料/膏体 Liquid/sauce/paste	颗粒 Granule	粉末 Powder
计量方式 Filling	活塞泵 piston pump	量杯/volumetric cups	螺杆/Auger
最大膜宽 Max film width	280mm		
列数 Lines	可定制单列多列 customized		
袋型 Bag type	背封袋/长条袋 backside sealing bag/stick bag		
速度 Speed	35~60包/列1分钟 bag/line/min		
克重 Dosage	1~100ml		
气源供应量 Air consume	0.18CBM/min, 0/6Mpa		
控制方式 Controlling method	PLC控制系统+中英文触摸屏 PLC+touch screen		
机器外观 Body shell	不锈钢 ss304		
可选项 Option	日期打码/易撕口/异形模具等 Date printing/easy cut/ shape mold		
电	380V三相 50Hz 2.7kw~3.3kw		

DXD-880YS 多列边封异形袋包装机

Mutli lines side sealing shaped bag packing



产品介绍Introduction

本产品为多列边封异形袋包装机，有四边封和三边封两种机型，适用于异形袋型如酒瓶型、圆形、圆角型等袋型的包装生产，可按用户需求定制不同特殊袋型，可按需求选择液体、粉末、颗粒等不同机型。可全自动完成充填计量、封合、成型、异形切等工序。

This mutlie lines side sealing shaped bag packing machine could pack different shape of bag like bottle shape, round shape, round angle shape etc. There are models for 3 sides sealing sachet and 4 sides sealing sachet, and different model for powder or liquid or granule optional. It could be customized the bag shape, size and dosing method.

规格参数Parameter:

型号 Model	DXD-480Y	DXD-680Y	DXD-880Y
最大膜宽 Max film width	480mm	680mm	880mm
列数 Lines	1~14列(定制) Lines		
袋型 Bag typ	四边封 4sides seal / 三边封 3 sides seal		
速度 Speed	35~60包/列1分钟 bag/line/min		
物料 Material	定制 customized		
克重 Dosag	1~100ml		
计量方式 Fling	定制 customized		
气源供应量 Air consume	0.18CBM/min, 0/6Mpa		
控制方式 Controlling method	PLC控制系统+中英文触摸屏 PLC+touch screen		
机器外观 Body shell	不锈钢 ss304		
电源 Voltage	380V三相50Hz 2.7kw~8kw		
可选项 Optior	易撕口/日期打码/异形切 Easy cut/ date printing/ shaped cut		

DXD-50X3/50X2 单列异形袋包装机

Single line shaped bag packing machine



产品介绍Introduction

本产品为单列立式包装机，适用于异形袋产品的包装与生产，有边封与背封两种机型，可按用户需求定制不同特殊袋型，可按需求选择液体、粉末、颗粒等不同充填类型与计量方式。可全自动完成充填计量、封合、成型、异形切等工序。

This single line VFFS machine is suitable for different shapes bag packing, side sealing model and back side sealing is optional for the user, and could be customized different dosing system for powder or granule or liquid product.

规格参数Parameter:

型号 Model	DXD-50X-3 DXD-50X-2
边封形式 Sealing type	异型袋(圆形、瓶型等) Shaped sachet (round shape, bottle shape etc)
速度 Speed	40-80 bags /min
物料 Material	液体 酱料 颗粒 粉末 Liquid sauce granule powder
计量方式 Dosing system	活塞泵 Piston pump 量杯 Volumetric cups 螺杆 Auger
克重 Dosage	1~100ml
袋宽 Bag width	15~110mm
袋长 Bag length	40~150mm
功率 Power	880w
电压 Voltage	220V 50HZ
重量 Weight	350kg
外形材质 Machine body shell	ss304
外形尺寸 Dimension	75*80*180cm

DXD-50VFFS 单列立式包装机

Single line vertical sachet packing machine

本产品为单列立式包装机，适用于各种袋装产品的包装与生产，有四边封、三边封、背封三种机型可按用户，可按需求选择液体、粉末、颗粒等不同充填类型与计量方式。可全自动完成充填计量、封合、成型、切断、打印日期等工序。采用PLC智能控制系统，色标追踪功能。

This single line VFFS machine is suitable for different shapes bag packing, side sealing model and back side sealing is optional for the user, and could be customized different dosing system for powder or granule or liquid product.



单列粉末包装机single line Powder packing machine

型号Model	DXD-50FS	DXD-50F	DXD-50FB
边封形式Sealingtype	三边封3 sides sealing	四边封4sides sealing	背封Backside sealing
速度Sped	40-80 bags /min		
物料Material	粉剂Powder		
计量方式Dosing system	螺杆计量Auger feeder		
克重Dosage	1~100g		
袋宽Bag width	15~110mm	15~110mm	15~120mm
袋长Baglength	40~150mm	40~150mm	40~180mm
功率Power	880w		
电压Voltage	220V 50HZ		
重量Weight	200kg		
外形材质Material	ss304		
外形尺寸Dimension	74*70*170cm	74*70*170cm	75*50*180cm



单列颗粒包装机single line Granule packing machine

型号Model	DXD-50KS	DXD-50K	DXD-50KB
边封形式Sealing type	三边封3 sidesseal	四边封4 sidesseal	背封Back side seal
速度Speed	40-80 bags/min		
物料Material	颗粒Granule(good fluidity)		
计量方式Dosing system	量杯(容积)Volumetric cups		
克重Dosage	1~100ml		
袋宽Bag width	15~110mm	15~110mm	15~120mm
袋长Baglength	40~150mm	40~150mm	40~180mm
功率Power	880w		
电压Voltage	220V 50HZ		
重量Weight	200kg		
外形材质Material	ss304		
外形尺寸Dimension	74*70*170cm	74*70*170cm	75*50*180cm



单列液体/酱料包装机single line Liquid/sauceacking machine

型号Model	DXD-50YS	DXD-50Y	DXD-50YB
边封形式Sealingtype	三边封3 sidesseal	四边封4 sidesseal	背封Back side seal
速度Speed	40-80 bags/min		
物料Material	液体、酱料Liquid/sauce		
计量方式Dosing system	活塞泵Piston pump		
克重Dosage	1~100ml		
袋宽Bagwidth	15~110mm	15~110mm	15~120mm
袋长Baglength	40~150mm	40~150mm	40~180mm
功率Power	880w		
电压Voltage	220V 50HZ		
重量Weight	200kg		
外形材质Material	ss304		
外形尺寸Dimension	74*70*170cm	74*70*170cm	75*50*180cm



DXD-430/530/630

多斗称大背封立式翻领包装机

Multi heads weigher pillow bag packing machine



多斗称称重背封包装机

本产品适用于各类薯片、糖果、坚果炒货、意面、螺钉螺母等金属配件、大米小麦等谷物类、豆类、茶叶等可称重计量的产品包装。可自动完成称重、计量、制袋、填充、封合、光电跟踪、分切等功能。可根据用户需求选择背封袋型、插角袋型、连袋等，可选配十斗称、十四斗称、Z型提升机、斗式提升机、稳定平台、成品输送带、金属检测称、检重称、喷码等机构。This product is suitable for different product which can be weigh by multi head weigher like chips snacks,candies, nuts, spaghetti, components like screws, rice, wheat, beans , tea and so on. This model can automatically complete weighing, dosing, sealing,forming, cutting, eyemark checking functions etc. The user could choose pillow bag type, gusset bag, chain bag etc. The machine could connect with 10 heads weigher, 114 heads weigher, Z type conveyor, bucket conveyor, platform, finished product conveyor, checkweigher, metal detector, coding machine etc.



DXD-430/530/630

多斗称大背封立式翻领包装机

Multi heads weigher pillow bag packing machine



螺杆提升机Auger feede



输送带Conveyor

真空上料机vacuum feeder

DXD-430/530/630YB

液体/酱料大背封立式翻领包装机

Liquid/Sauce pillow bag packing machine



Pillow Bag



DXD-430/530/630KB

颗粒大背封立式翻领包装机

Granule pillow bag packing machine



量杯Volumetric cups



适用范围Application

适用于食品、化工、医药等行业，包装大计量袋装产品，如番茄酱、果汁、液体、酱料等。Suitable for food, cosmetic, medicine big dosage packing such as ketchup, sauce, mayonnaise, honey, drinks, jelly, medicine, shampoo, cream, lotion etc.

规格参数Parameter:

型号Model	DXD-430YB	DXD-530YB	DXD-630YB	DXD-730YB
最大膜宽Max Film width	430mm	530mm	630mm	730mm
袋宽Bagwidth	< 200mm	< 250mm	≤300mm	≤ 350mm
袋长Baglength	可调Adjustable			
袋型Sealing style	背封袋/插脚袋Pillow bag/ gusset bag			
物料Filling material	液体/酱料Liquid/sauce			
克重Dosage	200~5000g			
计量方式Dosingsystem	活塞泵Piston pump			
速度Capacity	10~50包/分钟bags/min			
气源供应量Pneumatic supply	0.18CBM/min, 0/6Mpa			
控制方式Control style	PLC控制系统+中英文触摸屏PLC+touch screer			
机器外观Machine bodyshell	不锈钢ss304			
电源Voltage	380V三相50Hz 2.7 ~ 3.8KW			

适用范围Application

适用于食品、化工、医药等行业，包装大包砂糖、盐、咖啡、洗衣粉、谷物、大米、坚果、豆子等颗粒型物料。Suitable for food, cosmetic, medicine packing such as sugar, salt, pepper, 3 in 1 coffee, washing powder, rice, peanut, beans all kinds of granules etc.

规格参数Parameter:

型号Model	DXD-430KB	DXD-530KB	DXD-630KB	DXD-730KB
最大膜宽Max Film width	430mm	530mm	630mm	730mm
袋宽Bagwidth	≤200mm	≤ 250mm	≤ 300mm	≤ 350mm
袋长Baglength	可调Adjustable			
袋型Sealingstyle	背封袋/插脚袋Pillow bag/ gusset bag			
物料Filling material	颗粒Granule			
克重Dosage	200~5000g			
计量方式Dosingsystem	量杯volumetric cups			
速度Capacity	10~50包/分钟bags/min			
气源供应量Pneumatic supply	0.18CBM/min, 0/6Mpa			
控制方式Controlstyle	PLC控制系统+中英文触摸屏PLC+touch screen			
机器外观Machine body shell	不锈钢ss304			
电源Voltage	380V三相50Hz 2.7~3.8KW			

DXD-430/530/630FB

粉末大背封立式翻领包装机

Powder pillow bag packing machine



适用范围Application

适用于食品、化工、医药等行业，包装流动性较弱的粉类产品，如面粉、咖啡粉、胡椒粉、辣椒面、可可粉、药粉等。Suitable for food, cosmetic, medicine packing such as milk powder, pepper, coffee, flour, chili powder and washing powder etc.

规格参数Parameter:

型号Model	DXD_430FB	DXD_530FB	DXD_630FB	DXD_730FB
最大膜宽Max Film width	430mm	530mm	630mm	730mm
袋宽Bag width	< 200mm	≤ 250mm	≤ 300mm	< 350mm
袋长Bag length	可调Adjustable			
袋型Sealing style	背封袋/插脚袋Pillow bag/gusset bag			
物料Filling material	粉剂Powder			
克重Dosage	200~5000g			
计量方式Dosing system	螺杆充填Auger filling			
速度Capacity	10~50包/分钟bags/min			
气源供应量Pneumatic supply	0.18CBM/min, 0/6Mpa			
控制方式Control style	PLC控制系统+中英文触摸屏PLC+touch screen			
机器外观Machine body shell	不锈钢ss304			
电源o	380V三相50Hz 2.7 ~3.8KW			

DXD-50KB2

双列四边封包装机

Twin line 4 side sealing packing machine



产品介绍Introduction

本产品为双列四边封包装机，可同时充填、计量、封合、包装两连袋，有颗粒、粉末、液体机型，可根据不同物料需采用不同的计量系统。

This single line VFFS machine is suitable for different shapes bag packing, side sealing model and back side sealing is optional for the user, and could be customized different dosing system for powder or granule or liquid product,

规格参数Parameter:

型号Model	DXD-50YB2	DXD-50YB2	DXD-50FB2
物料Material	液体/酱料/膏体 Liquid/sauce/paste	颗粒 Granule	粉末 Powder
计量方式Filling	活塞泵piston pump	量杯/volumetric cups	螺杆/Auger
最大膜宽Max film width	200mm		
列数Lines	可定制单列多列customized		
袋型Bag type	背封袋/长条袋back side sealing bag/stick bag		
速度Speed	35~60包/列1分钟bag/line/min		
克重Dosage	1~100ml		
气源供应量Air consume	0.18CBM/min, 0/6Mpa		
控制方式Controlling method	PLC控制系统+中英文触摸屏PLC+touch screen		
机器外观Body shell	不锈钢ss304		
可选项Option	日期打码/易撕口/异形模具等Date printing/easy cut/shape mold		
机器重量Weight	350KG		

YF-L 液体/酱料多头罐装线
Multi heads filling machine line



This bottle filling machine series is one of advanced design series made by YILUGAO. This series has different types of filling machine which can satisfy the requirement of filling different types product. This series includes bottle filling machine, capping machine, labeling machine, cap locking machine, dating machine, semi automatic machines etc. Customized designed complete filling line is available according to different requirements from the bottle arranging, washing, bottle filling, capping, labeling to sterilizing, all the process could be completed automatically, which is high capacity and easy for operation.

本系列是一路高品牌设计的先进罐装机，具有外表美观，结构合理，自动化高、生产量高等特点。本系列灌装机可根据用户物料的多多样性是能够不同的计量机构进行罐装，如粉剂物料、液体物料、其他不规则形状物料等。并根据用户需求的不同，进行全自动灌装线整线设计，包括瓶子或罐子整理、清洗消毒、罐装、封盖、贴标、打码、检测重量等工序。本系列灌装机广泛应用于食品、制药、化工等行业。



粉末灌装线适用于罐装粉末物料的全自动灌装。如奶粉，蛋白质粉，咖啡粉。整线包括：自动进瓶机-铁罐吹气机-翻罐机-空罐紫外线杀菌通道-双头粉剂灌装机-螺杆提升机-封盖机-翻罐通道-全自动压盖机-收集平台

This powder filling line is suitable for powder cans/tins/jar filling. Such as milk, coffee, protein powder and etc. The filling line including: Unscrambler Bottles Machine → Air Clean- Turn Cans → Sterilization Machine → Precision Automatic Weighing Filling Machine → Auger Screw Conveyor → Cans sealing → Turn Cans → Chain Plate Conveyor → Pressing Capping → Loading Platform.

YLG-PT 液体/酱料多头罐装机
Automatic multi heads filling machine



产品介绍Introduction

本系列机型适用于各种不含气流体、半流体的定量灌装。自动完成计数进瓶、定量灌装、输送出瓶等一系列操作。适用于食品，医药，化工等行业，采用台湾亚德客气缸，日本三菱PLC 配件，确保了质量与稳定的性能。

This series of machine is suitable for liquid and semi-automatic liquid without gas. Automatic counting is completed into the bottle, quantitative filling, and bottle conveying a series of operations. Especially for edible oil, the quantitative filling of lubricating oil products filling. It adopts AirTAC cylinder, Mitsubishi PLC computer etc and ensure the quality.



规格参数Parameter:

型号Mode	YLG-P-4T	YLG-P-6T	YLG-P-8T
外形尺寸Dimension	2000mm(L) × 1100mm(W) × 2200mm(H)		
灌装头数Filling head	6		8
适用瓶型Suitable bottle	直径: C40mm~110mm 高度: 80mm~350mm		
瓶口直径Neck diameter	≥C 18mm		
包装规格Eilingrange	50ml~1000ml		
生产能力(1L计)Capacity	1200BPH	1800BPH	2400BPH
计量误差Fillingerror	±0.2%	±0.2%	+0.29%
配备电源Power supply	220V;50/60HZ		
主机功率Power	1.1KW	1.1KW	1.5KW 1.5KW
配备气源Air source	0.55MPa~0.65MPa 洁净稳定气源clean and stable air source		